1. A 3 sigma process will have
   A. 233 ppm
   B. 6210 ppm
   C. 308770 ppm
   D. 66810 ppm

2. What is the correct order of the six-sigma phases?
   A. Define, Analyze, Improve, Control, Measure
   B. Define, Analyze, Measure Improve, Control
   C. Define, Measure, Analyze, Improve, Control
   D. Define, Measure, Analyze, Control, Improve

3. What are the ways of capturing VOC
   A. Surveys
   B. Focus Groups
   C. Brainstorming
   D. A&B

4. Cause and Effect Diagram is not known as
   A. Isihikawa Diagram
   B. 4-M
   C. Affinity Diagram
   D. None of the above

5. Which of these is not a Measure of Dispersion
   A. Range
   B. Variance
   C. Median
   D. Standard Deviation
6. Which of the p value indicates a stable data
   A. 0.67 ✓
   B. 0.03
   C. 0.019
   D. A&B

7. Which of these are not Multivariate analyses?
   A. Factor analysis
   B. MANOVA
   C. ANOVA ✓
   D. Cluster analysis

8. Which of the following is a non-parametric test
   A. Regression
   B. 2 tailed 2 sample t test
   C. ANOVA
   D. Kruskal test ✓

9. It is a technique to trace the rule responsible for the problem and break the assumption for the process
   A. Assumption Busting ✓
   B. Analogy Technique
   C. Benchmarking
   D. Constrained Brain writing

10. Cost benefit analysis does not include
    A. Project benefits
    B. Project cost factors
    C. Project gain
    D. Impact on competitor ✓